

Delta Electronics Component Co., Ltd.  
HeTianXia High-Tech Industrial Park.  
Shi Jie Town, Dong Guan City.  
Guangdong Province, China. P. R. C.

TEL : 86-769-86329008  
FAX : 86-769-86631589

SPECIFICATION FOR APPROVAL

\*\*\*\*\*

Customer:

Description: DC FAN

Customer P/N:

REV:

Delta Model NO.: GFB0412EHS-9Y24

Sample Rev: 00

Issue NO:

Sample Issue Date: NOV-05-2009

Quantity:

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ITEM	DESCRIPTION
RATED VOLTAGE	12 VDC
OPERATION VOLTAGE	10.8 - 12.6 VDC
INPUT CURRENT	1.30 (MAX. 1.56) A
INPUT POWER	15.60 (MAX. 18.72) W
SPEED	FRONT 16000 / REAR 15400 R.P.M.(REF.)
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	0.911 (MIN. 0.820) M <sup>3</sup> /MIN. 32.179 (MIN. 28.961) CFM
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	66.824 (MIN. 54.127) mmH <sub>2</sub> O 2.631 (MIN. 2.131) inchH <sub>2</sub> O
ACOUSTICAL NOISE (AVG.)	64.5 ( MAX. 68.5 ) dB-A
INSULATION TYPE	UL: CLASS A
CURRENT ON LABEL	1.82A
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)

(continued)

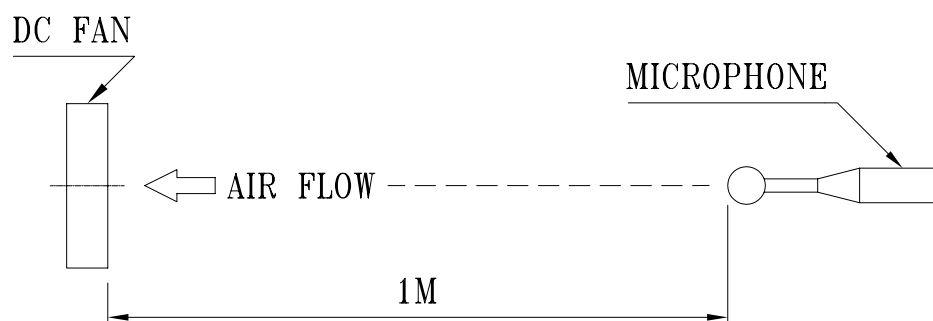
PART NO:

DELTA MODEL: GFB0412EHS-9Y24

SAMPLE REV.: 00

DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE	70000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	TWO FANS ROTATE IN COUNTER DIRECTIONS SHOWED IN THE NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR.
LEAD WIRE	UL 1061 -F- AWG #28 FRONT FAN BLACK WIRE NEGATIVE (-) RED WIRE POSITIVE (+) BLUE WIRE FREQUENCY (-F00) YELLOW WIRE SPEED CONTROL (-PWM) REAR FAN GRAY WIRE NEGATIVE (-) ORANGE WIRE POSITIVE (+) GREEN WIRE FREQUENCY (-F00) WHITE WIRE SPEED CONTROL (-PWM)

- NOTES:
1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
  2. THE VALUES WRITTEN IN PARENS , ( ), ARE LIMITED SPEC.
  3. THE CHARACTERS SHOWED IN PAGE 1 IS THE CONDITION OF BOTH FANS RUN.
  4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

PART NO:

DELTA MODEL: GFB0412EHS-9Y24

SAMPLE REV.: 00

3. MECHANICAL:

3-1. DIMENSIONS ————— SEE DIMENSIONS DRAWING

3-2. FRAME ————— PLASTIC UL: 94V-0

3-3. IMPELLER ————— PLASTIC UL: 94V-0

3-4. BEARING SYSTEM ————— TWO BALL BEARINGS

3-5. WEIGHT ————— 83 GRAMS

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE ————— -10 TO +60 DEGREE C

4-2. STORAGE TEMPERATURE ————— -40 TO +75 DEGREE C

4-3. OPERATING HUMIDITY ————— 5 TO 90 % RH

4-4. STORAGE HUMIDITY ————— 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

PART NO:

DELTA MODEL: GFB0412EHS-9Y24

SAMPLE REV.: 00

## 8. BASIC RELIABILITY REQUIREMENT :

8-1. THERMAL CYCLING  
LOW TEMPERATURE:  $-40^{\circ}\text{C}$   
HIGH TEMPERATURE:  $+80^{\circ}\text{C}$   
SOAK TIME: 30 MINUTES  
TRANSITION TIME < 5 MINUTES  
DUTY CYCLES: 5

8-2. HUMIDITY EXPOSURE  
TEMPERATURE:  $+25^{\circ}\text{C} \sim +65^{\circ}\text{C}$   
HUMIDITY: 90-98% RH @  $+65^{\circ}\text{C}$   
FOR 4 HOURS/CYCLE  
POWER: NON-OPERATING  
TEST TIME: 168 HOURS

8-3. VIBRATION  
TEMPERATURE:  $+25^{\circ}\text{C}$   
ORIENTATION: X, Y, Z  
POWER: NON-OPERATING  
VIBRATION LEVEL: OVERALL  $g_{\text{RMS}}=3.2$

FREQUENCY(Hz)	PSD( $G^2/\text{Hz}$ )
10	0.040
20	0.100
40	0.100
800	0.002
1000	0.002

TEST TIME: 2 HOURS ON EACH ORIENTATION

8-4. MECHANICAL SHOCK  
TEMPERATURE:  $+20^{\circ}\text{C}$   
ORIENTATION: X, Y, Z  
POWER: NON-OPERATING  
ACCELERATION: 20 G MIN.  
PULSE: 11 ms HALF-SINE WAVE  
NUMBER OF SHOCKS: 5 SHOCKS  
FOR EACH DIRECTION

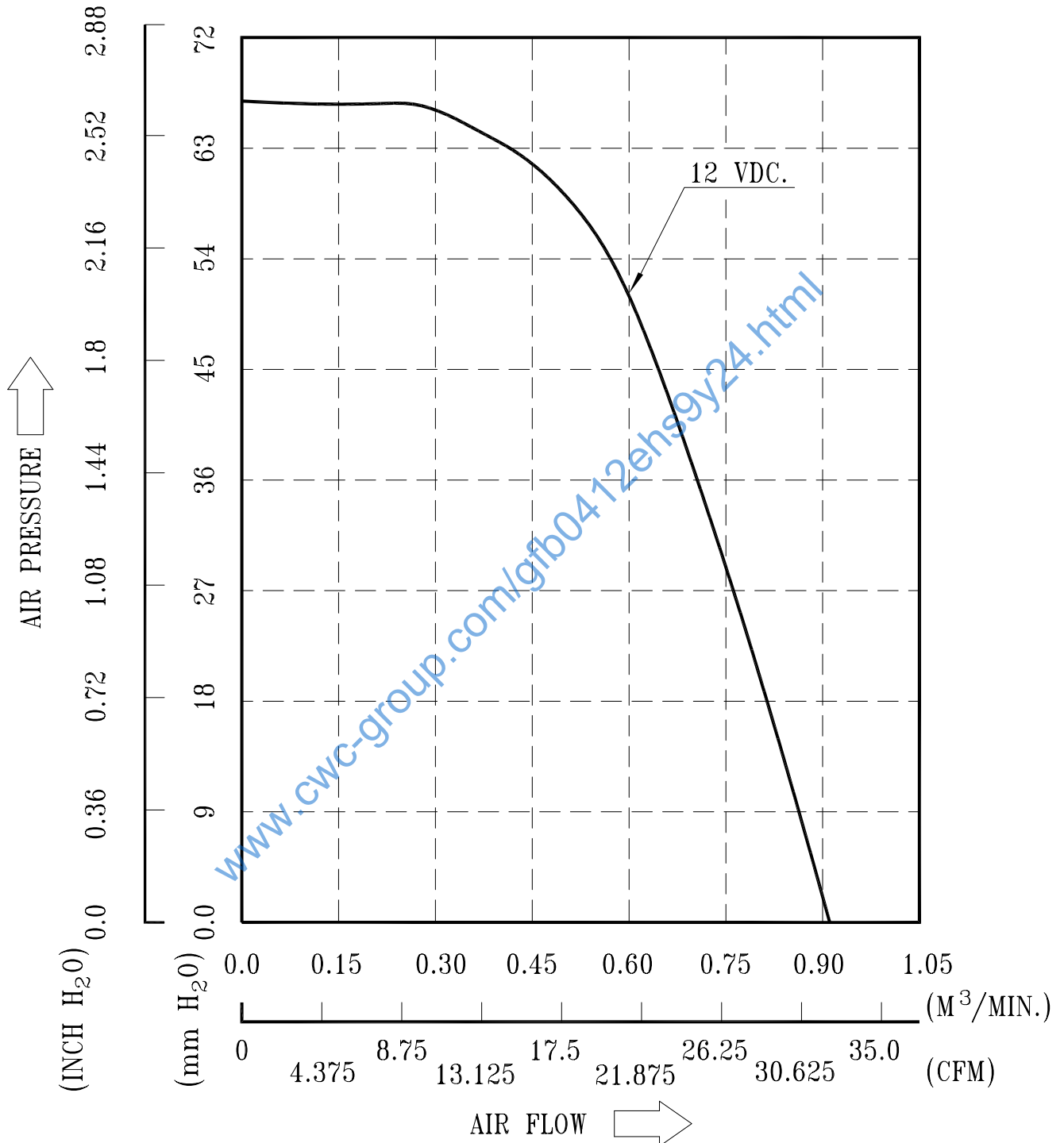
8-5. LIFE  
TEMPERATURE: MAX , OPERATING TEMPERATURE  
POWER: OPERATING  
DURATION: 1000 HOURS MIN.

PART NO:

DELTA MODEL: GFB0412EHS-9Y24

SAMPLE REV.: 00

9. P & Q CURVE:



\* TEST CONDITION: INPUT VOLTAGE — — — OPERATION VOLTAGE  
TEMPERATURE — — — — ROOM TEMPERATURE  
HUMIDITY — — — — — 65%RH

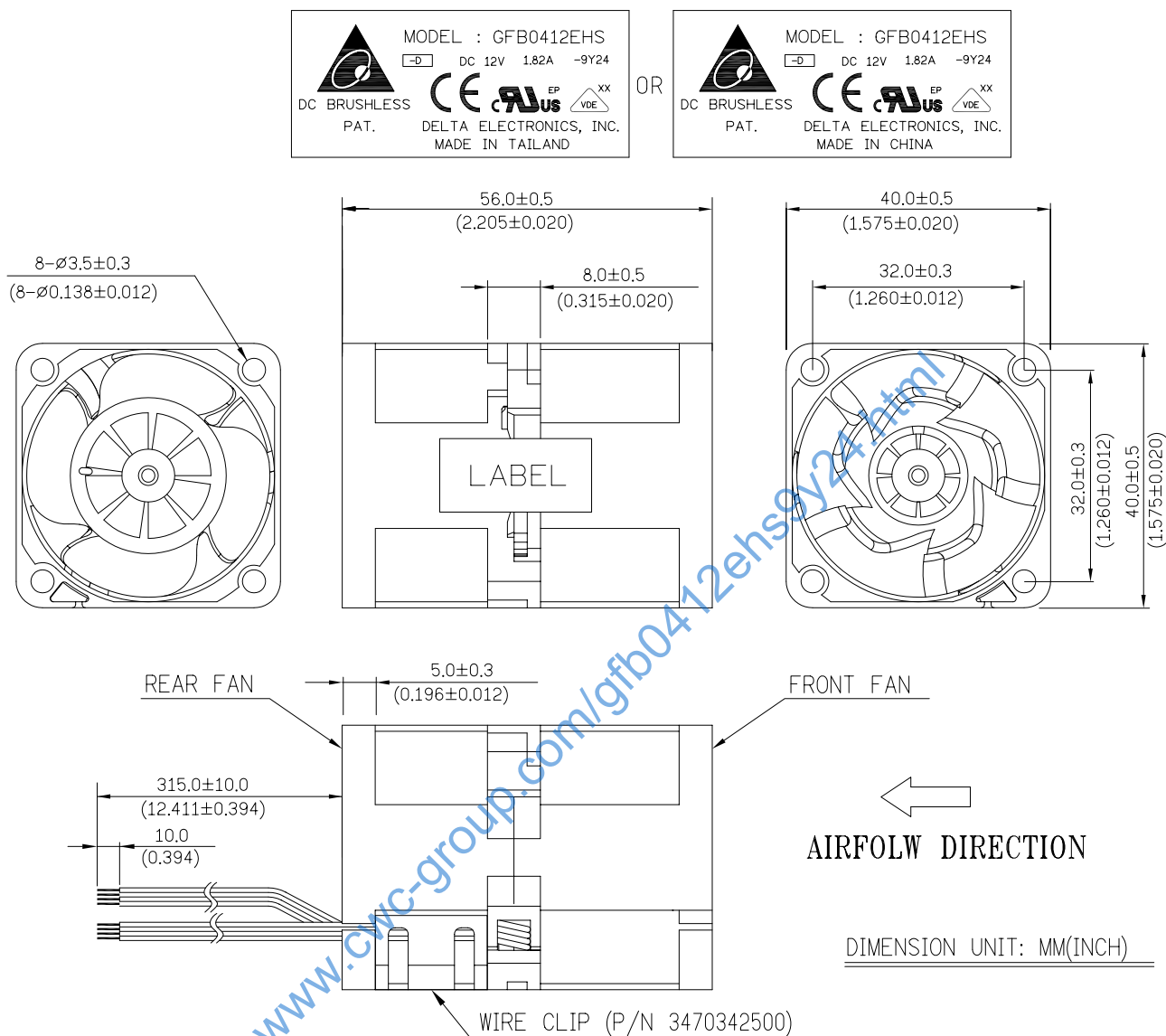
PART NO:

DELTA MODEL: GFB0412EHS-9Y24

SAMPLE REV.: 00

## 10. DIMENSION DRAWING:

LABEL:



NOTES:

A. LEAD WIRE UL:1061 AWG#28

FRONT FAN (5BLADES)	BLACK WIRE	-----(-)
	RED WIRE	-----(+)
	BLUE WIRE	----- (F00)
	YELLOW WIRE	----- (PWM)
REAR FAN (4BLADES)	GRAY WIRE	-----(-)
	ORANGE WIRE	-----(+)
	GREEN WIRE	----- (F00)
	WHITE WIRE	----- (PWM)

B. THIS PRODUCT IS RoHS COMPLIANT

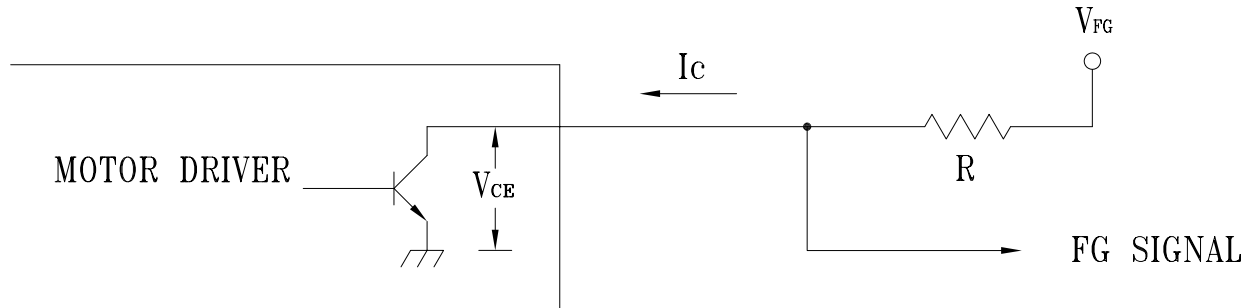
PART NO:

DELTA MODEL: GFB0412EHS-9Y24

SAMPLE REV.: 00

## 11. FREQUENCY GENERATOR (FG) SIGNAL:

### 1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



#### CAUTION:

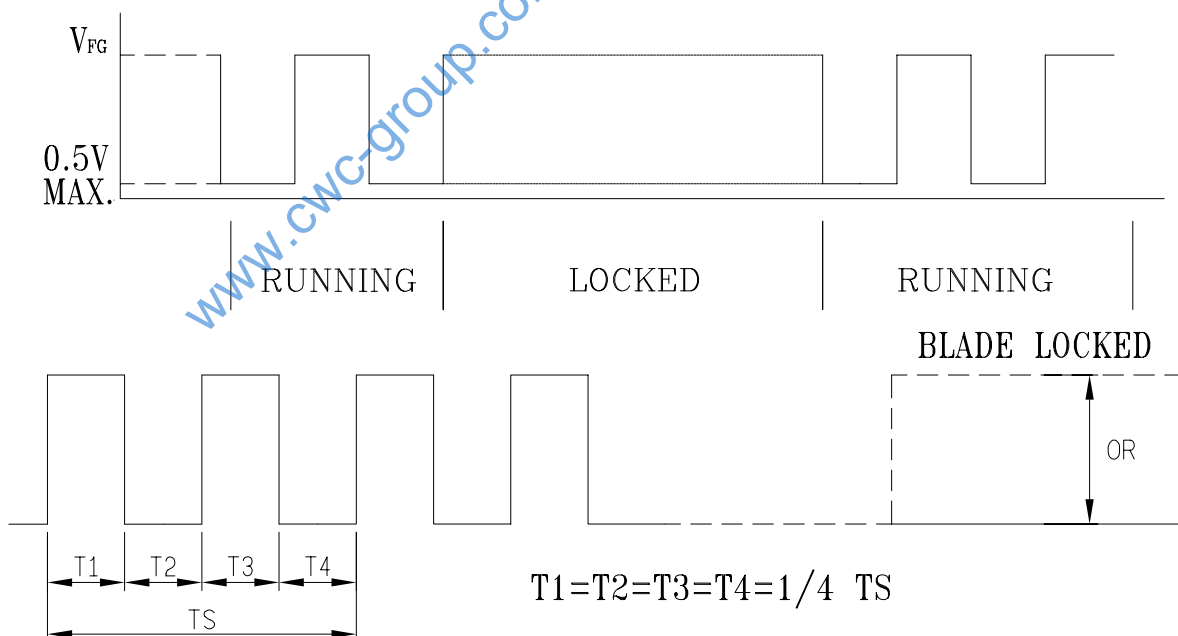
THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH  
THE LEAD WIRE OF POSITIVE OR NEGATIVE.

### 2. SPECIFICATION:

$V_{FG} = 12.6V$  MAX.  $I_c = 5mA$  MAX.

$V_{CE} = 0.5V$  MAX.  $R \geq V_{FG} / I_c$

### 3. FREQUENCY GENERATOR WAVEFORM:



$N=R.P.M$

$T_S=60/N(SEC)$

\*VOLTAGE LEVEL AFTER BLADE LOCKED

\*4 POLES

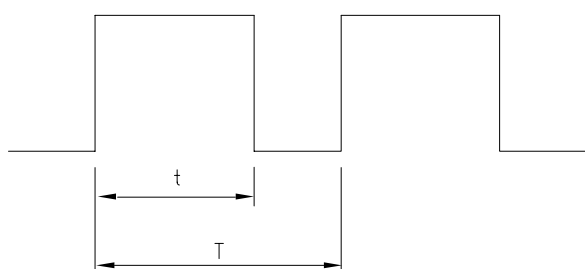
PART NO:

DELTA MODEL: GFB0412EHS-9Y24

SAMPLE REV.: 00

## 12. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: 0~15VDC



HIGH SIGNAL: 15 VDC MAX.  
2.8 VDC MIN.

LOW SIGNAL: 0.8 VDC MAX.  
0 VDC MIN.

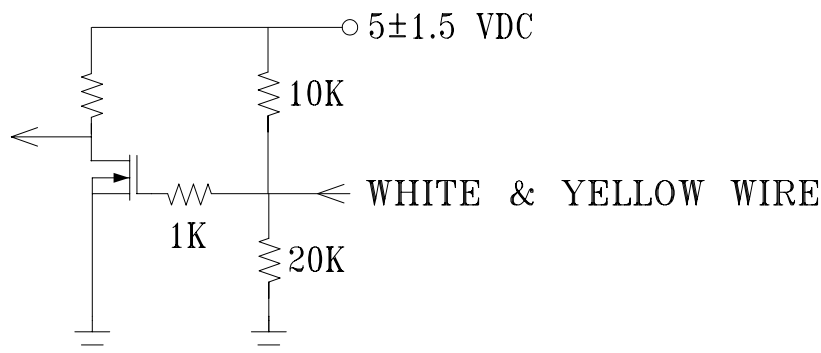
$$\text{DUTY CYCLE} = \frac{t}{T} * 100(\%)$$

- THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT 25KHZ 40% DUTY CYCLE, THE FAN WILL BE ABLE TO START FROM A DEAD STOP.

## 13. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=25KHZ)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)		CURRENT (A) TYP.
	FRONT	REAR	
100	16000±10%	15400±10%	1.30
50	9900±10%	7020±10%	0.40
0	0	0	0.03

## 14. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROL INPUT IS LEFT UNCONNECTED.





## ***Application Notice***

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.**
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.**
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.**
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.**
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.**
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.**
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.**
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.**
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.**
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.**
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.**
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.**
- 13. Be certain to connect an “4.7μF or greater” capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.**